

**CampbellCrimpnology™ offers hose assembly systems for your high-pressure steam and air applications**



## VITON SEAL GROUND JOINT COUPLINGS, AIR HAMMER COUPLINGS, AND MALE STEMS

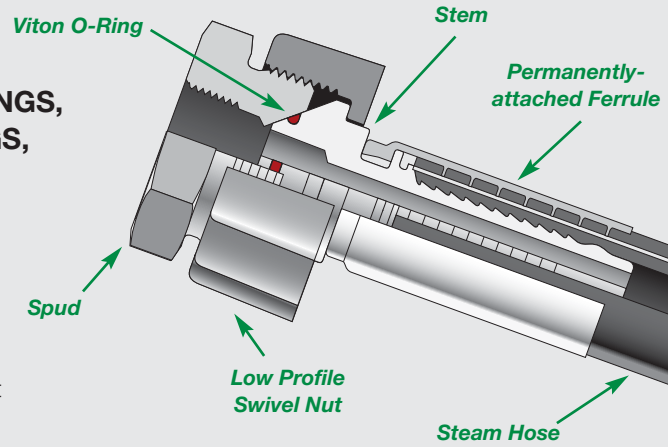
### Features & Benefits

- Viton Seal Couplings pass 1000 hour MIL-H-29210 steam test.
- Eliminates leaks with nut hand tightened.
- Viton seal (formulated by DuPont for high pressure steam and air applications) is protected inside machined stem groove and by swivel nut, extending working life.
- Spud does not contain plastic seat, extending working life.
- Interchangeable with old-style domestic ground joint couplings.
- Machined hose ends with smooth end detail to reduce potential failure due to abrasion - grips, seals, and protects hose.
- Interlock groove locks ferrule into place for superior holding power.
- Crimped assemblies are low profile and eliminate sharp edges from bolts.
- Machined from carbon steel, cast ductile iron (meets ASTM A395 specification), and 316 stainless steel.

Smooth End Detail



Interlock Groove



### Swivel Interlocking Male Stem

- Designed for use with steam.
- Available with staked ferrule for crimped steam applications.
- Allows end-user easy connection into plant facilities.

### Staked-On Ferrule for steam hose

Designed specifically for certain hose brands. Check with factory for information.

- Crimped steam assemblies eliminate the need for retightening bolts.
- Eliminates leaks, cuts costs caused by leaky clamps.
- Ferrule serrations bite to the wire achieving electrical continuity.
- Meets 250 PSI pressure rating for steam applications.

## INTERLOCKING U-BOLT CLAMPS

### Features & Benefits

- 360° design wraps completely around hose for superior retention.
- Clamps fit hoses tightly without cracking, eliminating costly rework.
- Bolts on “up side” allow easier tightening/re-tightening and improve “dragability”.
- Field repairable.

### Recommended hose attachment

- Interlocking ferrules
- Interlocking U-bolt clamps (Page 21)

### MAX. SYSTEM WORKING PRESSURE (PSI @ 70°F) SEE NOTE 1

Hose System Components			Hose Size										
Fitting/Coupling	Attachment	Hose Type <sup>2</sup>	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4	6	8
Viton Ground Joint/Air Hammer Cplg Male Stem and Mender	U-Bolt Clamp	Rubber/Steam	1500	1250	1250	1250	1250	1250	800	500	500	-	-
	U-Bolt Clamp	Rubber/Steam	1500	1250	1250	1250	1250	1250	800	500	500	-	-
Viton Ground Joint Coupling	Staked Ferrule	Steam	1250	1250	1250	-	-	-	-	-	-	-	-
Viton Ground Joint/Air Hammer Cplg Male Stem	Long Ferrule	Rubber	1000	1000	1000	1000	1000	1000	650	400	400	-	-
	Long Ferrule	Rubber	1000	1000	1000	1000	1000	1000	650	400	400	-	-
	Staked Ferrule	Steam	1250	1250	1250	-	-	-	-	-	-	-	-

See footnotes 1 and 2 on Page 1



**FERRULES**

**FERRULES  
 for ground joints**



**Plated Steel**

hose size	ferrule i.d.	part number	list each
1/2	1	FPS050100S	7.85
1/2	1-4/64	FPS050104S	7.85
1/2	1-8/64	FPS050108S	7.85
3/4	1-16/64	FPS075116	7.85
3/4	1-20/64	FPS075120	7.85
3/4	1-24/64	FPS075124	7.85
3/4	1-28/64	FPS075128	7.85
3/4	1-32/64	FPS075132	7.85
1	1-32/64	FPS100132	9.86
1	1-36/64	FPS100136	9.86
1	1-40/64	FPS100140	9.86
1	1-44/64	FPS100144	9.86
1	1-48/64	FPS100148	9.86
1	1-52/64	FPS100152	9.86
1-1/4	1-52/64	FPS125152L	13.21
1-1/4	1-56/64	FPS125156L	13.21
1-1/4	1-60/64	FPS125160L	13.21
1-1/2	1-60/64	FPS150160L	15.81
1-1/2	2	FPS150200L	15.81
1-1/2	2-4/64	FPS150204L	15.81
1-1/2	2-8/64	FPS150208L	15.81
1-1/2	2-12/64	FPS150212L	15.81
1-1/2	2-16/64	FPS150216L	15.81
1-1/2	2-20/64	FPS150220L	15.81
1-1/2	2-24/64	FPS150224L	15.81

2	2-32/64	FPS200232L	19.20
2	2-36/64	FPS200236L	19.20
2	2-40/64	FPS200240L	19.20
2	2-44/64	FPS200244L	19.20
2	2-48/64	FPS200248L	19.20
2	2-52/64	FPS200252L	19.20
2	2-56/64	FPS200256L	19.20
2	2-60/64	FPS200260L	19.20
2-1/2	3-8/64	FPS250308L	26.40
2-1/2	3-12/64	FPS250312L	26.40
2-1/2	3-16/64	FPS250316L	26.40
2-1/2	3-20/64	FPS250320L	26.40
2-1/2	3-28/64	FPS250328L	26.40
3	3-36/64	FPS300336L	27.07
3	3-40/64	FPS300340L	27.07
3	3-44/64	FPS300344L	27.07
3	3-48/64	FPS300348L	27.07
3	3-52/64	FPS300352L	27.07
3	3-56/64	FPS300356L	27.07
3	3-60/64	FPS300360L	27.07
3	4	FPS300400L	27.07
4	4-40/64	FPS400440L	36.75
4	4-44/64	FPS400444L	36.75
4	4-48/64	FPS400448L	36.75
4	4-52/64	FPS400452L	36.75
4	4-56/64	FPS400456L	36.75
4	4-60/64	FPS400460L	36.75
4	5	FPS400500L	36.75
4	5-4/64	FPS400504L	36.75

**These ferrules should never  
 be used for steam applications**

**For a complete listing of  
 all Ferrules and Sleeves,  
 go to Section G.**